



SERVICE BULLETIN

No. 197

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

F.A.A. Approved

December 2, 1960

SUBJECT: Replacement of Brake Master Cylinders

MODELS AFFECTED: PA-24 and PA-24-250 Comanches, Serial Nos. 24-2299 to 24-2342 inclusive, 24-2344 to 24-2351 inclusive, 24-2353 to 24-2355 inclusive, 24-2357, 24-2360, 24-2363, 24-2364, 24-2367 and 24-2369

DATE OF COMPLIANCE: Prior to but not later than next 25 hours of operation

To eliminate the possibility of brake failure, the brake master cylinders presently installed in the subject aircraft are to be replaced with a modified type master cylinder.

The modified brake master cylinders, part number 455 929, may be obtained through your nearest Piper distributor or dealer free of charge.

The removed master brake cylinders must be returned for credit on a Warranty and Credit Claim Form and four (4) hours warranty labor will be authorized.

All brake master cylinders, Cleveland Air Products #10-5, with serial numbers up to and including serial #1039 which may be in distributors or dealers stock must be returned immediately to Piper Aircraft Corporation, Lock Haven, Pennsylvania, Attn: Service Department.

NOTE TO DISTRIBUTORS: - It will not be necessary for you to order these brake master cylinders as they will be handled on an automatic factory distribution basis.
